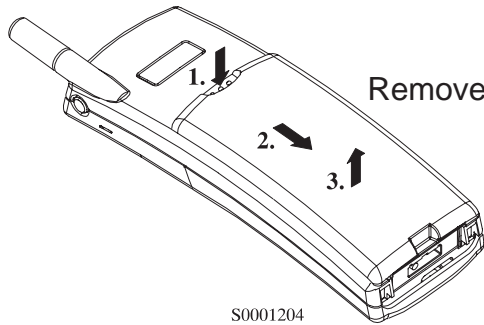


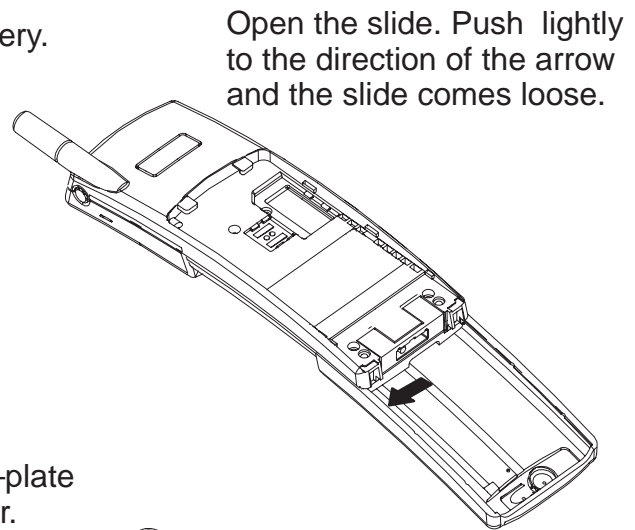
PAMS Technical Documentation

NHE-6/NHK-6 DISASSEMBLY INSTRUCTIONS

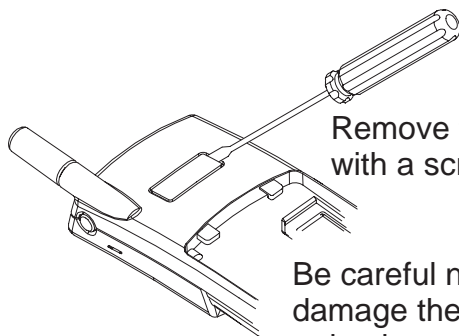
Disassembly Instructions



Remove the battery.

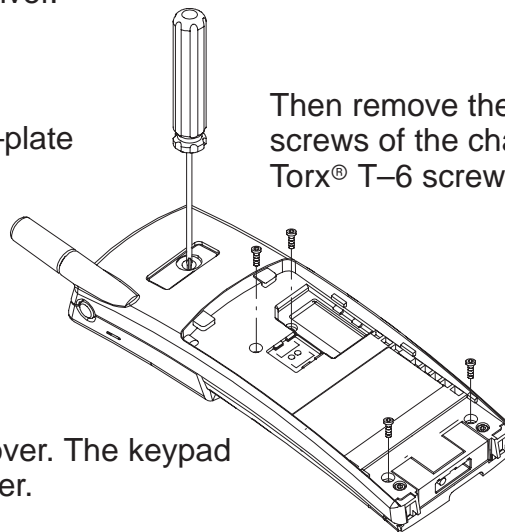


Open the slide. Push lightly to the direction of the arrow and the slide comes loose.

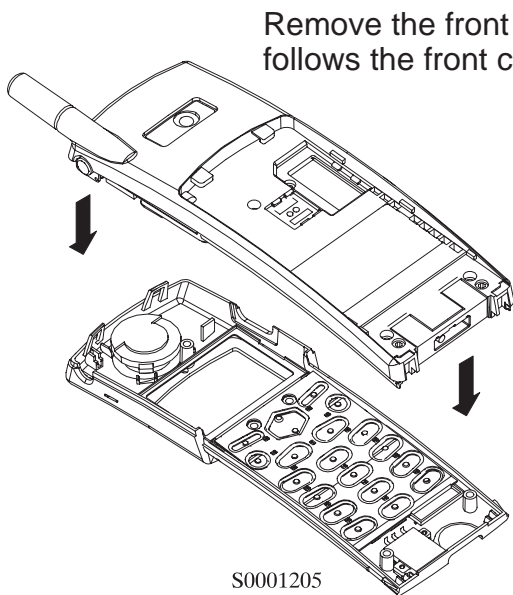


Remove the logo-plate with a screw driver.

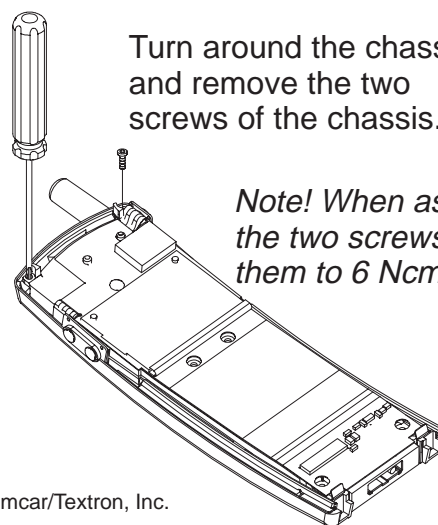
Be careful not to damage the logo-plate or back cover.



Then remove the five screws of the chassis with Torx® T-6 screwdriver.



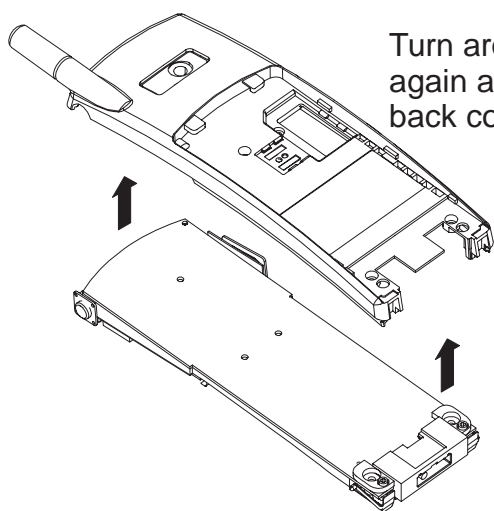
Remove the front cover. The keypad follows the front cover.



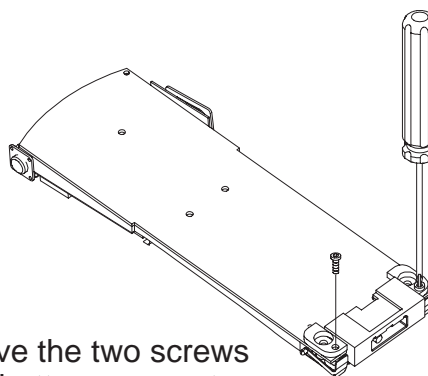
Turn around the chassis and remove the two screws of the chassis.

Note! When assembling the two screws tighten them to 6 Ncm torque.

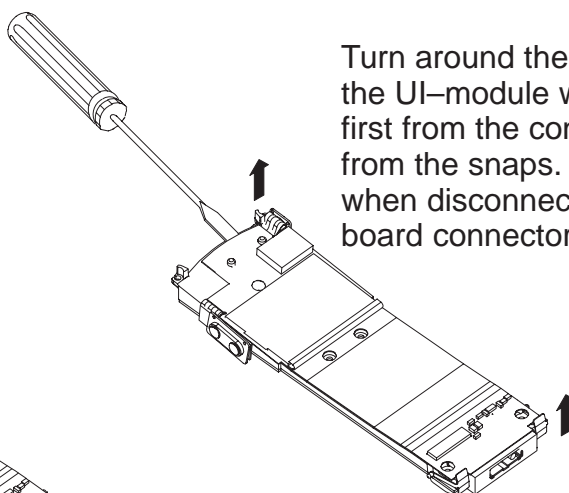
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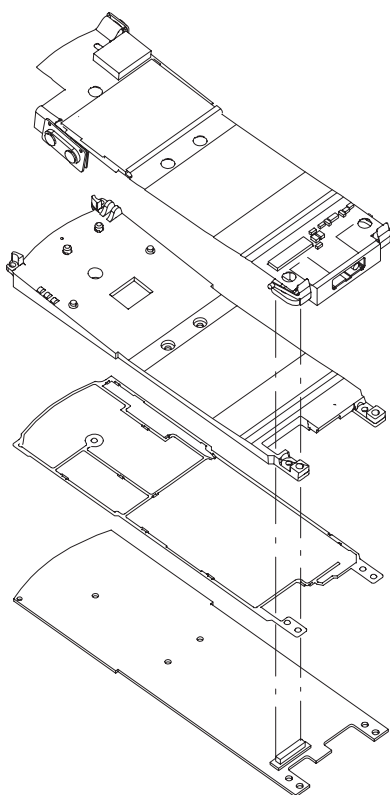
Turn around the chassis again and remove the back cover.



Remove the two screws of the bottom connector.



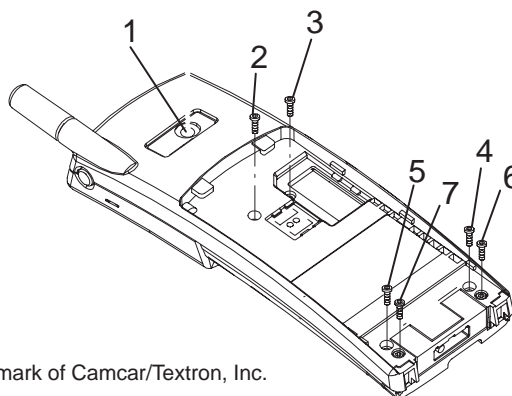
Turn around the chassis and remove the UI-module with a screw driver, first from the connector and then from the snaps. Note: Be careful when disconnecting the board-to-board connector.



Now the parts can be separated.

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Note! In assembly of the seven Torx® T-6 screws use tightening order below. Drive the screws to torque of 0.20 ± 0.02 Nm.



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Front Cover Installation

*NOTE: If A-cover does not include the speaker, follow instruction in section: **Speaker Installation.***

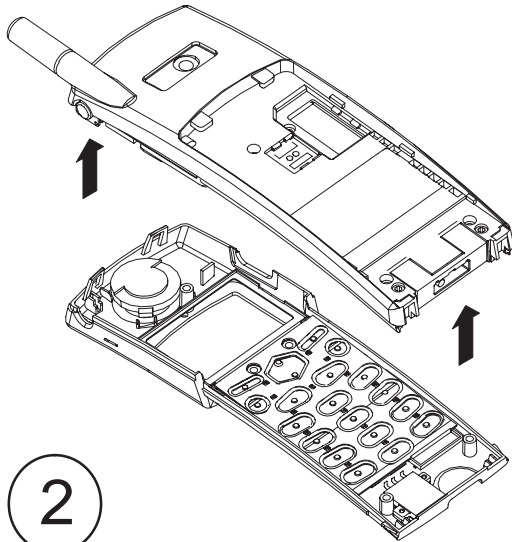
1

Check that inside of the window is free of dust or rubbish.

Place the keypad in Front Cover and then press front and back cover together.

Make sure that:

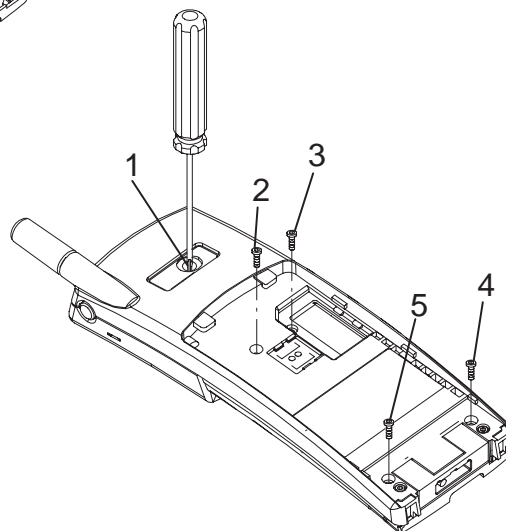
- 1 Snaps at upper end lock to each other securely.
- 2 Power or volume keys are not squashed between front and back cover.
- 3 Buzzer sound hole isn't blocked by the buzzer gasket.



2

Screw on five Torx® T-6 screws to torque $0.20 \pm 0.02\text{Nm}$

Screw them on at order shown right.

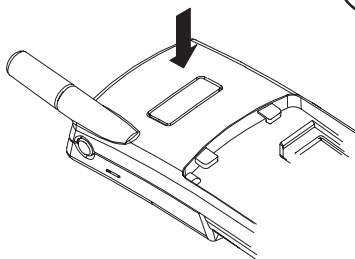


3

If logo-plate slot at back cover has any glue residues, remove them.

Install logo-plate and press it firmly onto the back cover by fingers.

Use of a new logo-plate is recommended to ensure good adhesion to back cover.



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